

Specification	Parameter	
	2M2125A	2M2135A
Honing diameter range	φ40-φ250	φ80-φ350
Maximum honing depth	8000	12000
Center height	350	350
Diameter range of clamping workpiece	φ60-φ350	φ100-φ420
Spindle speed range of grinding rod box	25-250r/min	25-250r/min
Reciprocating speed range of grinding rod box	3-20m/min	3-20m/min
Motor power of grinding rod box	7.5kW(frequency motor)	15kW(frequency motor)
Oil pump flow of grinding head expansion hydraulic system	12.5L/min	12.5L/min
Maximum working pressure of oil pump in grinding head expansion hydraulic system	4MPa	4MPa
Cooling pump flow	50L/min	100L/min
Cooling tank volume	950L	950L
Power of oil pump motor of grinding head expansion hydraulic system	1.1kW	1.1kW
Cooling pump motor power	2.2kW	2.2kW(TWO GROUP)
Reciprocating motor power	5.5kW	7.5kW